

ASAP Sep

Work Order ID 65660

January 21, 2011 12:55:32 PM



Item ID: D2480-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Handle Weldment LH

Start Date: 1/21/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/25/11 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2480

Rev A1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Template DT 8333 (DT 2480 CJ)

EL 11-1-26 *(XL)*

110

0.00



QC9- Inspect visual per QS1004- Fusion Welds

QC

Memo

0.00

Quality Control

Pl 11-01-26

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Subs

4/
LH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

Powdercoat

Memo

0.00

Powder Coating

attn: POWDER COAT BLACK

START TIME:

FINISH TIME:

OVEN TEMPERATURE:

3:35

140

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location:

0.00

Packaging

Memo

0.00

Packaging

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Date:

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/27

MF
1201-27

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Start Date: 1/21/11**Required Date:** 1/25/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B1 03.01.09 added Powder Coat

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2478 		Manufactured	No			100	Each	0.0000	1	1			
Heli-Access Handle				65662 H						EZ	11-1-26		
D2479 		Manufactured	No			100	Each	0.0000	1	1			
Heli-Access Handle				65663 x 1						EZ	11-1-26		
D2481 		Manufactured	No			100	Each	12.0000	2	2			
Mounting Plate										EZ	11-1-26		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				WA			12						
				40888			12						
D2482 		Manufactured	No			100	Each	58.0000	1	1			
Mounting Plate										EZ	11-1-26		
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				WA			58						
				38319			38						
				40635			20						

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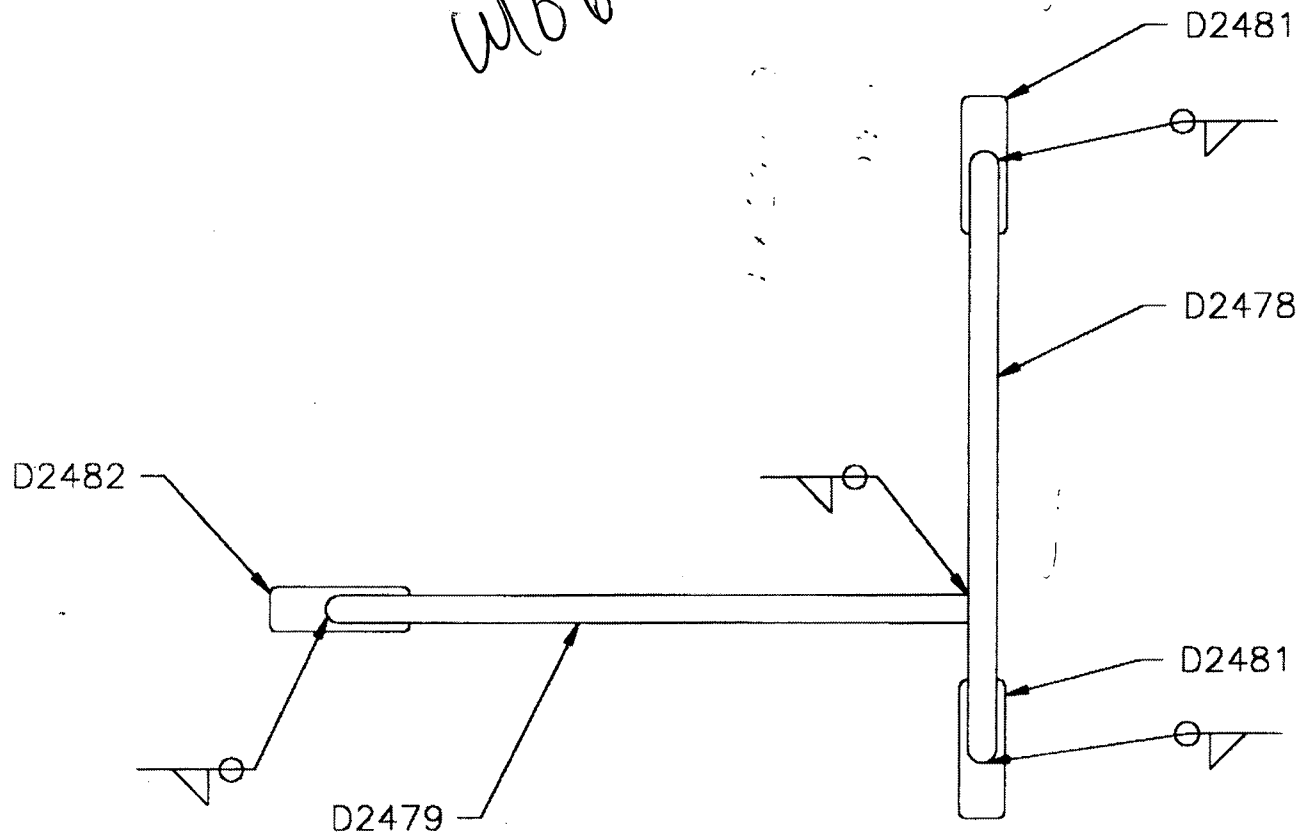
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>BC</i>	<i>BC</i>	D2480	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HANDLE WELDMENT ASSEMBLY		6:1
A1	05.06.23		ADDED POWDER COAT

RELEASED
16/10/02 DS

WLB 65660



D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
2) POWDER COAT WHITE GLOSS (REF: 4,3,5,2) AS PER QSI 005

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